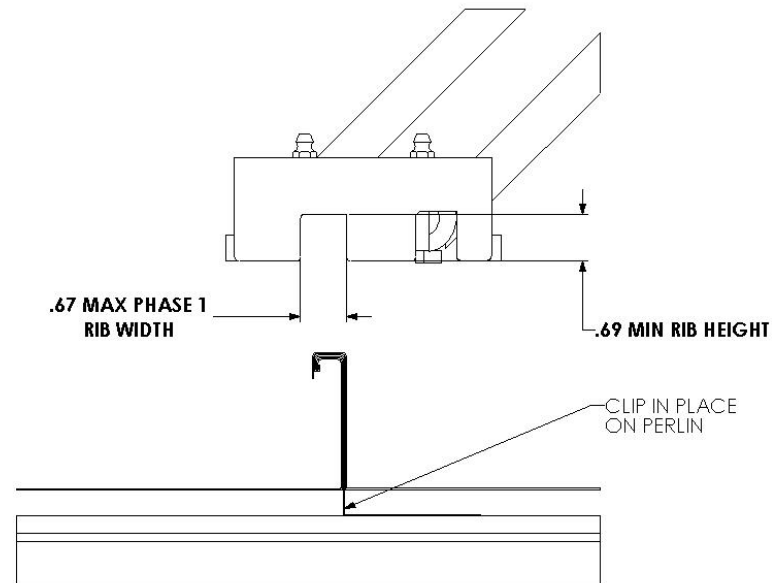
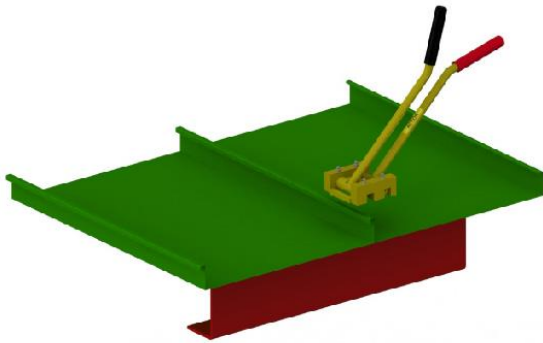
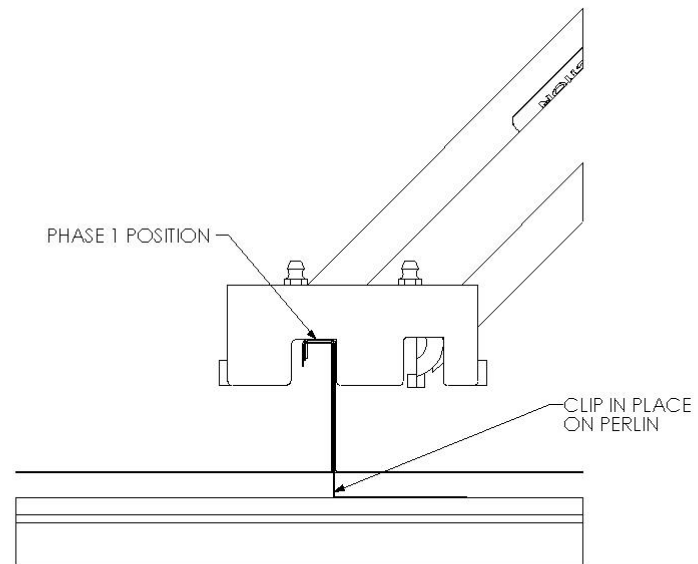
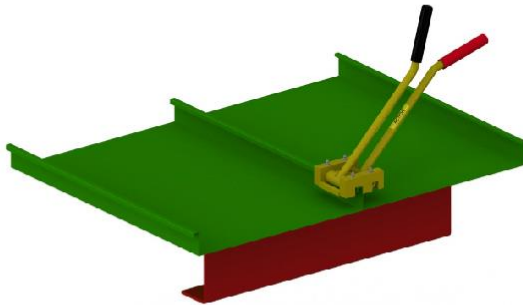


1.5 X 4 DOUBLE PHASE READY TO BE PLACED ON PANEL RIBS



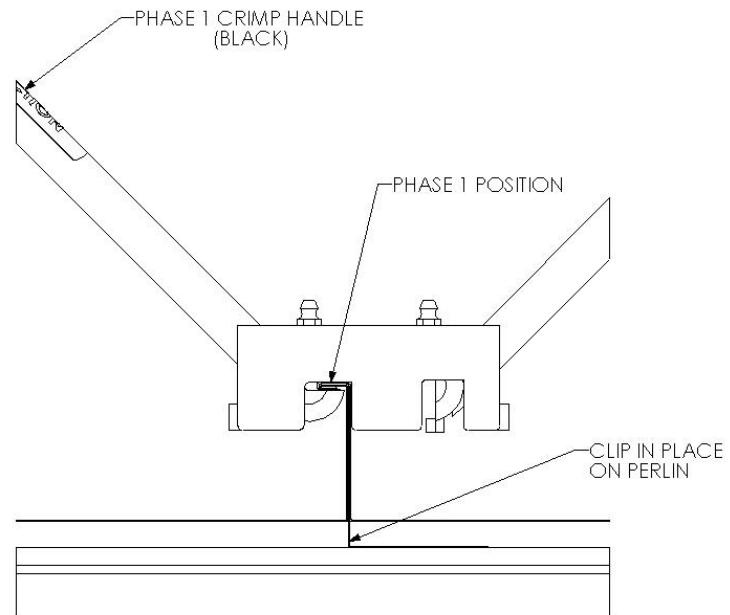
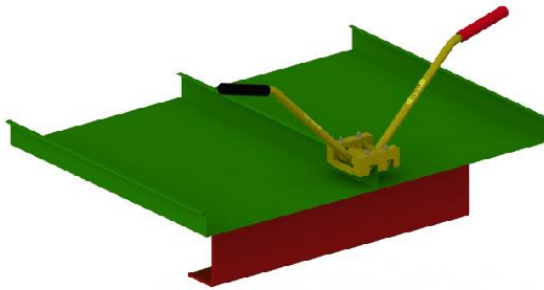
1 1/2 DOUBLE PHASE READY TO BE PLACED ON THE PANEL RIBS
FOR THE PHASE 1 CRIMP

1.5 X 4 DOUBLE PHASE PLACED ON PANEL RIBS FOR PHASE 1 CRIMP



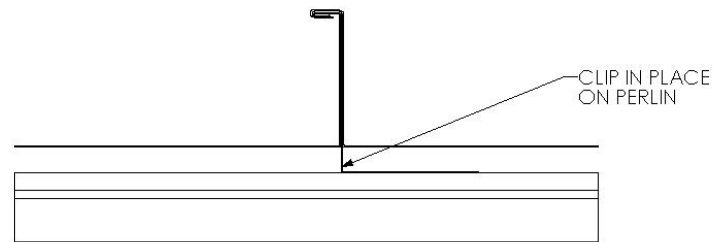
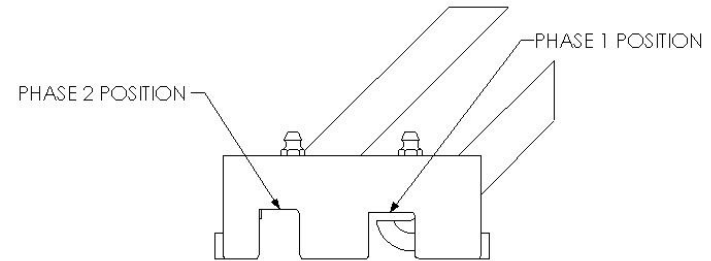
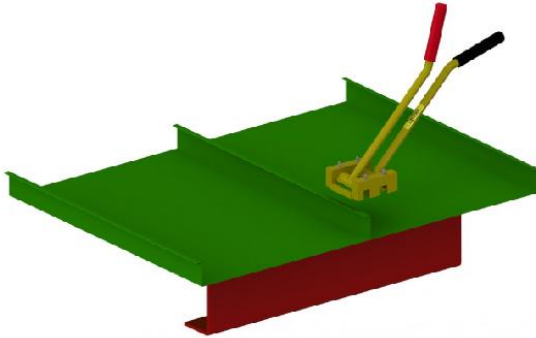
1 1/2 DOUBLE PHASE PLACED ON THE PANEL RIBS
FOR THE PHASE 1 CRIMP

1.5 X 4 DOUBLE PHASE 1 CRIMPS THE PANEL RIBS TO 90°



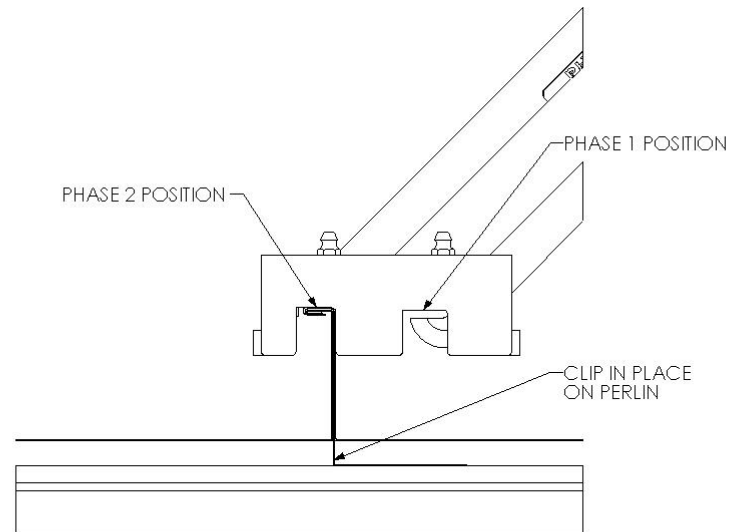
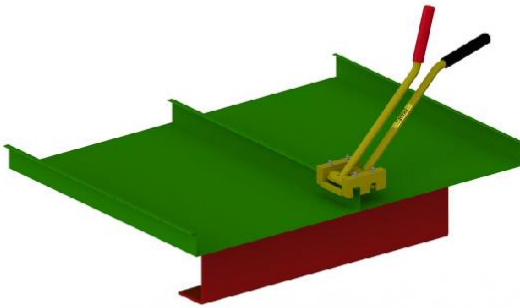
1 1/2 DOUBLE PHASE PHASE 1 CRIMP COMPLETE

1.5 X 4 DOUBLE PHASE READY TO BE PLACED ON PANEL RIBS



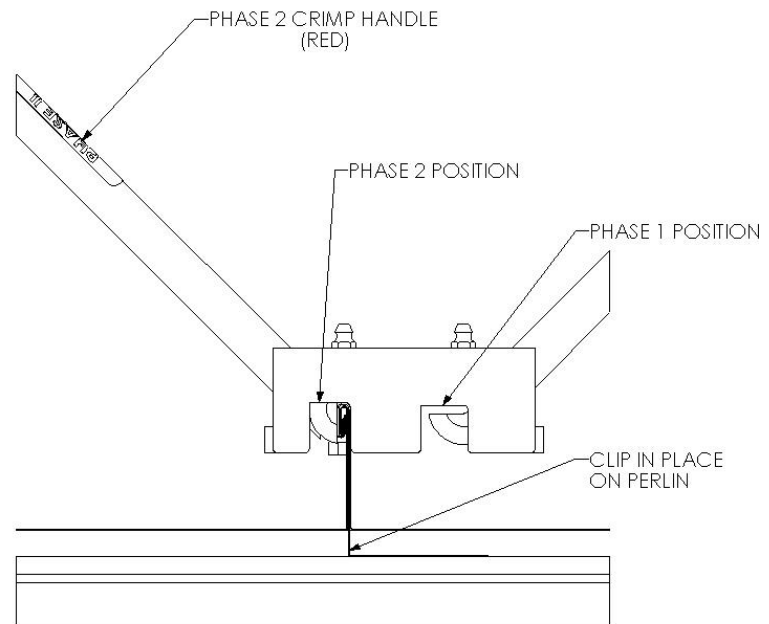
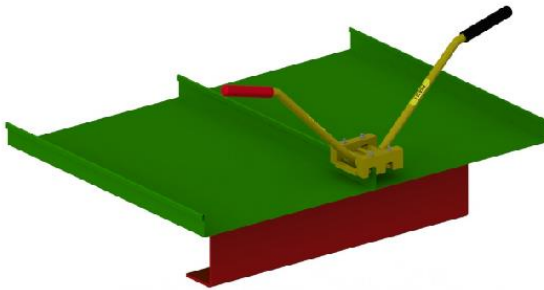
1 1/2 DOUBLE PHASE READY TO BE PLACED ON THE PANEL RIBS
FOR THE PHASE 2 CRIMP

1.5 X 4 DOUBLE PHASE PLACED ON PANEL RIBS FOR PHASE 2 CRIMP



1 1/2 DOUBLE PHASE PLACED ON THE PANEL RIBS
FOR THE PHASE 2 CRIMP

1.5 X 4 DOUBLE PHASE 1 CRIMPS THE PANEL RIBS TO 180°



1 1/2 DOUBLE PHASE PHASE 2 CRIMP COMPLETE

1.5 X 4 DOUBLE PHASE 180° CRIMP PROFILE

